

Specifications of Frozen Fruits		
<b>Product</b>	IQF Red Papaya Dices ( 10X10 mm)	
<b>Product Code</b>	IRPDD2NB	
<b>Ingredient</b>	Red Papaya	
<b>Origin</b>	India	
<b>Description</b>	Frozen Red Papaya Dices are made from matured and Ripe Red Papaya conforming with the standard procedure & under strict hygienic condition.	
	<b>Parameter Group</b>	<b>Range Value</b>
<b>1</b>	<b>Physico-Chemical</b>	
1.1	Refractometric Brix @ 20 ° Cel. (°Brix)	Min.6.0
1.2	Acidity As Anhyd Citric Acid (%)	0.10-0.40
1.3	pH	4.80-5.60
1.4	Black Specks (count/Kg)	10
1.5	Peel alongwith Dice (Count/Kg)	5
1.6	Foreign Matter (/100 gm)	Absent
<b>2</b>	<b>Microbiological</b>	
2.1	Total Plate Count [CFU] (/ gm)	NMT 100000
2.2	Yeast & Mould Count [CFU] (/gm)	NMT 10000
2.3	Coliform [CFU] (/gm)	NMT 100
2.4	E.coli [CFU] (/gm)	Absent
2.5	Salmonella (/25 gm)	Absent
<b>3</b>	<b>Organoleptic</b>	
3.1	Colour	Orange Red to Red
3.2	Flavour & Aroma	Ripe Red Papaya Flavour when thawed at room temperature.
3.3	Taste	Sweet note
<b>4</b>	<b>Physical Characteristics</b>	
4.1	Appearance	Uniform Dices of 10x10 mm size.
4.2	< 3 mm	0%
4.3	3 - 8 mm	NMT 10 % by weight
4.4	9 - 11 mm	NLT 80 % by weight
4.5	11 - 15 mm	NMT 10 % by weight
4.6	> 15 mm	0%
4.7	Lumps	NMT 5 % by weight
<b>5</b>	<b>Additives &amp; Preservatives</b>	
5.1	Authentic Product, free from added sugar, preservatives & pigments	
5.2	Product is free from known Allergen, genetically modified organism	
<b>6</b>	<b>Additional Test</b>	
6.1	Pesticide Residue & Heavy Metal – For each lot	
6.2	Additional, Specific tests can be carried out on request.	
6.3	Product is Kosher, Halal certified and suitable for Vegans , vegeterians.	
<b>7</b>	<b>Packing</b>	
7.1	Product is packed in 10 kg Poly bag per Corrugated box.	
<b>8</b>	<b>Shelf-Life &amp; Storage</b>	
8.1	24 Months when stored below -18 °C	
<b>9</b>	<b>Labeling</b>	
9.1	Every Box labeled with product name, Traceability Data (Batch No. & Box Sr.No.), Supplier Code, Date of manufacturing, Best before, Nett Wt., Gross Wt., Country of Origin.	
<b>10</b>	<b>Shipping / Container Loading</b>	
10.1	Total cartons -810 ( 9 Pallets x 90 boxes) Per 20 Ft Refrigerated Container.	
10.2	Total cartons - 2000 ( 20 Pallets x 100 boxes) Per 40 Ft Refrigerated Container.	
NMT = NOT MORE THAN , NLT = NOT LESS THAN		Revision Date :01/01/2015
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