

Specifications of Frozen Fruits			
Product	IQF Totapuri Mango Slices		
Product Code	ITMSNRNB		
Ingredient	Totapuri Mango		
Origin	India		
Description	Frozen Totapuri Mango Slices are made from matured Totapuri Mango conforming with the standard procedure & under strict hygienic condition.		

		line standard procedure d	k under strict rygieriic condition.		
	Paramet	er Group	Range Value		
1	Physico-Chemical				
1.1	Refractometric Brix @ 20 <sup>0</sup> Cel. ( <sup>0</sup> Brix)		Min.10.0		
1.2	Acidity As Anhyd Citric Acid (%)		0.40-1.50		
1.3	рН		2.20-4.20		
1.4	Black Specks (count/Kg)		10		
1.5	Peel alongwith Slice (Count/Kg)		5		
1.6	Foreign Matter (/100 gm)		Absent		
2	Microbiological				
2.1	Total Plate Count [CFU] (/ gm)		NMT 100000		
2.2	Yeast & Mould Count [CFU] (/gm)		NMT 10000		
2.3	Coliform [CFU] (/gm)		NMT 100		
2.4	E.coli [CFU] (/gm)		Absent		
2.5	Salmonella (/25 gm)		Absent		
3	Organoleptic				
3.1	Colour		Yellow to Yellow Orange		
3.2	Flavour & Aroma		Totapuri Mango Flavour when thawed at room temperature.		
3.3	Taste		Sweet & Sour note		
4	Physical Characteristics				
4.1	Appearance		Uniform Slices		
4.2	Lumps		No Clumps of more than 3 slice		
5	Additives & Preservatives				
5.1	Authentic Product, free from added sugar, preservatives & pigments				
5.2	Product is free from known Allergen, genetically modified organism				
6	Additional Test				
6.1	Pesticide Residue & Heavy Metal – For each lot				
6.2	Additional, Specific tests can be carried out on request.				
6.3	Product is Kosher, Halal certified and suitable for Vegans , vegeterians.				
7	Packing				
7.1	Product is packed in 10 kg Poly bag per Corrugated box.				
8	Shelf-Life & Storage				
8.1	24 Months when stored below -18 ℃				
<b>9</b> 9.1	<b>Labeling</b> Every Box labeled with product name, Traceability Data (Batch No. & Box Sr.No., Supplier Code ) Date of manufacturing, Best before, Nett Wt., Gross Wt., Country of Origin.				
10	Shipping / Container Loading				
10.1	Total cartons -810 ( 9 Pallets x 90 boxes) Per 20 Ft Refrigerated Container.				
10.2	Total cartons -2000 ( 20 Pallets x 100 boxes) Per 40 Ft Refrigerated Container.				
	NMT - NOT MORE THAN INIT - NOT LESS THAN Beginn Date :01/01/2015				

 $\mathsf{NMT} = \mathsf{NOT} \ \mathsf{MORE} \ \mathsf{THAN}$  ,  $\mathsf{NLT} = \mathsf{NOT} \ \mathsf{LESS} \ \mathsf{THAN}$ 

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Our Overseas Offices :
UK - Jain (Europe) Ltd. Regal House, 3rd floor 70 London Road, Twickenham, London TW1 3QS, United Kingdom

TEL: (+44) (0) 2088918700, FAX: (+44) (0) 2088918719, E-MAIL: suvan.sharma@jaineurope.com

USA- Jain (Americas) INC. I WALCUTT ROAD, COLUMBUS OH-43228, USA TEL: +1-614-850-9400/9089, FAX: +1-614-850-8600, E-MAIL: sales@forexcel.com